

CAPRARI S.p.A

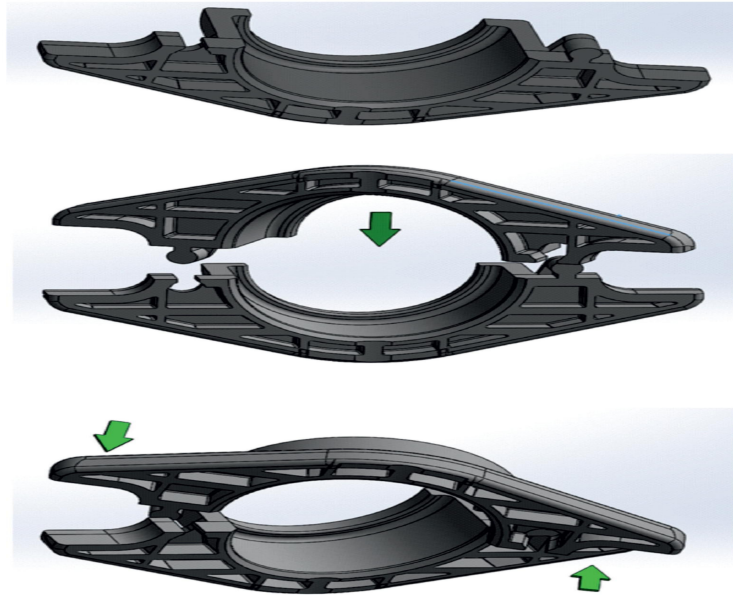
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670522 - HVU25/4A MULTISTAGE VERTICAL WET END



SEQUENZA MONTAGGIO PREMITRECCIA
SEQUENCE ASSEMBLY STUFFING BOX



Codice n°:
Edizione:

0037778
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COMPANY WITH
MANAGEMENT SYSTEM
CERTIFIED BY DNV
— ISO 9001 —
— ISO 14001 —
— OHSAS 18001 —

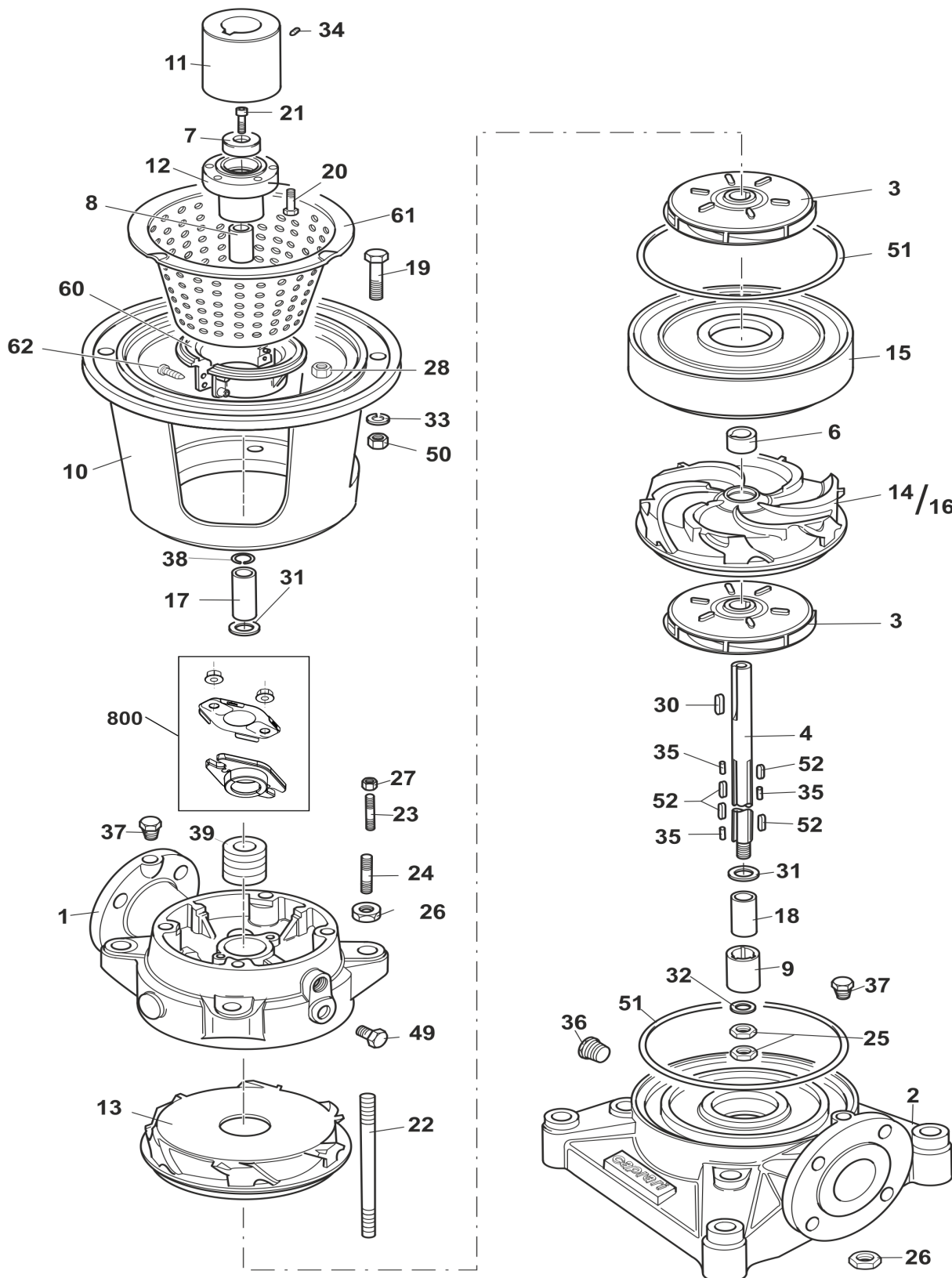
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34B

COMPONENTS LIST

Pos.	Code	Serial N°	Description	Qty
1	400169	HM40-1	DELIVERY CASING	1 PZ
2	400451	HV25-1003	SUCTION COVER	1 PZ
3	401483	HMXI40-2-5A	IMPELLER D.160	4 PZ
4	510888	HV25/4-7	PUMP SHAFT L.414,8	1 PZ
5	411319	P39-8	STUFFING BOX	2 PZ
6	410700	HM40-10	SPACER SLEEVE	3 PZ
7	410770	E30F-11	SPACER SLEEVE	1 PZ
8	410736	HV25-11	BEARINGS SPACER	1 PZ
9	330068	E6-17	BEARING BUSH	1 PZ
10	420272	HV25/30-32	LANTERN BRACKET	1 PZ
11	430147	HV50/42-61	FLANGE COUPLING	1 PZ
12	430219	HV25-64	BOX COUPLING	1 PZ
13	400958	HMU40-2A-73	DIFFUSER	1 PZ
14	400957	HMU40-2-73	DIFFUSER	3 PZ
15	430478	HM40-2-74	STAGE CASING	3 PZ
17	450542	HV25-220	SHAFT SPACER SLEEVE	1 PZ
18	450546	E6-220	SHAFT SPACER SLEEVE	1 PZ
19	300114	VTE01960	SCREW M16X55 UNI5739/DIN933-8.8-F.ZN 3 II	4 PZ
20	300062	VTT01085	SCREW M8X30 UNI5931/DIN912-8.8	6 PZ
21	300225	VTT02000	SCREW M8X20 UNI5931/DIN912-8.8-F.ZN 3 II	1 PZ
22	300472	PS01745	SPECIAL STUD M20X317 (TO DRAW)	4 PZ
23	300391	PN02004	STUD M10(6G/6G)X30 UNI5909/DIN938	2 PZ
24	300361	PN0733	STUD M14(6G/6G)X30 UNI5909/DIN938-5.8	4 PZ
25	310042	DS01755	NON-STANDART NUT M14X1,5-X10CRS17 (TO DRAW)	2 PZ
26	310034	DN0723	NUT M20 UNI5588/DIN934-6S	8 PZ
27	310219	DN0037495	NUT M10 UNI EN20898/2/DIN6923-A2	2 PZ
28	310028	DN0734	NUT M14 UNI5588/DIN934-6S	4 PZ
30	310432	LCH0966	FEATHER KEY A6X6X50 UNI6604-C50	1 PZ
31	310386	RLS01754	WASHER 20,5X30X3 (TO DRAW)	2 PZ
32	310280	RLS01964	WASHER 14,5X26X4,5 (TO DRAW)	1 PZ
33	300888	RE01624	SPRING WASHER A 16 UNI1751-C70-ZN	4 PZ
34	300799	GC01871	DOWEL M12X18 UNI5927/DIN914-12.9 BRAKE	1 PZ
35	300708	GC01750	PIN 2,5X12 (TO DRAW)	5 PZ
36	310733	TF01543	PLUG 1"GAS (TO DRAW)	1 PZ
37	310714	TF01304	PLUG 3/8"GAS CONICAL (AFL N.290/292)	2 PZ
38	330401	OR01770	OR SEAL 15,60X1,78 OR2062 (AP)	1 PZ
39	330344	MEC50/260-33	PACKING 7X7	6 PZ
49	310714	TF01304	PLUG 3/8"GAS CONICAL (AFL N.290/292)	1 PZ
50	310032	DN01208	NUT M16 UNI5588/DIN934-6S-F.ZN 3 II	4 PZ
51	330379	OR02137	OR SEAL 207X3,53	4 PZ
52	310991	LCH01989	FEATHER KEY A3X3X28 UNI6604-C50	8 PZ
60	460135	HV50-240	PTO SHAFT GUARD	2 PZ
61	460131	HV25/30-240	PTO SHAFT GUARD	1 PZ
62	300189	VTT01538	SCREW AB 3,5X13 UNI6954-STEEL	2 PZ
195	461089	P39/1-240	PTO SHAFT GUARD	2 PZ
1501	996731	SEQ. MONT. PREMITRECCIA	STUFFING BOX ASSEMBLY SEQUENCE	1 NR